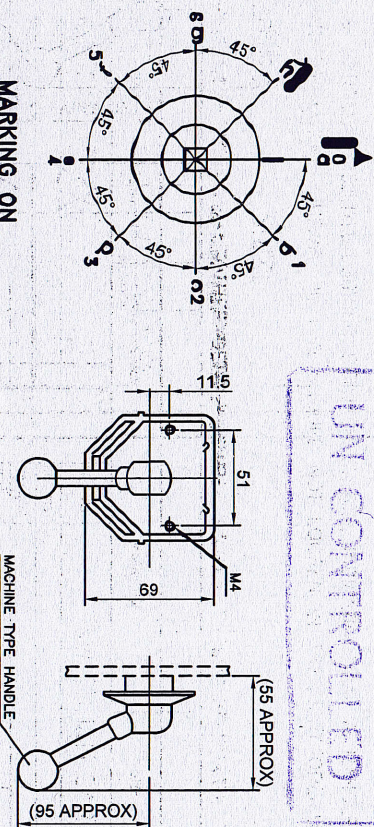


SWITCHING TABLE

LINKS

DEGREE	POSITION	f	g	h	a	b	c	d	e
1	1	0	0	0	0	0	0	0	0
2	2	0	0	0	0	0	0	0	0
3	3	0	0	0	0	0	0	0	0
4	4	0	0	0	0	0	0	0	0
5	5	0	0	0	0	0	0	0	0
6	6	0	0	0	0	0	0	0	0
7	7	0	0	0	0	0	0	0	0
8	8	0	0	0	0	0	0	0	0
9	9	0	0	0	0	0	0	0	0
10	10	0	0	0	0	0	0	0	0
11	11	0	0	0	0	0	0	0	0
12	12	0	0	0	0	0	0	0	0
13	13	0	0	0	0	0	0	0	0
14	14	0	0	0	0	0	0	0	0
15	15	0	0	0	0	0	0	0	0
16	16	0	0	0	0	0	0	0	0
17	17	0	0	0	0	0	0	0	0
18	18	0	0	0	0	0	0	0	0
19	19	0	0	0	0	0	0	0	0



UNCONTROLLED

MACHINING DEVIATIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315 - 1000	1000 - 2000	2000 - 4000	ABOVE 4000	RA
FOR LINEAR DIMENSIONS	TOLERANCE	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. NO-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 202 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. DS. 107C										
WELDING SHALL BE CARRIED OUT AS PER IS 9595-98										
STATUS:										

TECHNICAL REQUIREMENTS:

1. RATED VOLTAGE & CURRENT : 110V DC, 10A AT DC 11 RATING.
2. SWITCH TYPE : 25AMPS RATING (SIZE).
3. HANDLE : BLACK MACHINE HANDLE.
4. NO OF SWITCHING PACKETS : 8
5. NO OF CONTACTS : 16
6. EXECUTION : OPEN.
7. DRIVE : NORMAL.
8. SELECTION ANGLE : 45° BETWEEN EACH POSITION.
9. No OF SWITCHING POSITION : 8
10. DIRECTION OF ROTATION : 315° CLOCKWISE IN STEPS OF 45°.
11. MAKE : M/s SIEMENS / M/s ELECTRO INTERFACE : M/s SALZER ELECTRONIC LTD.
12. TERMINAL MARKING TO BE DONE AS SHOWN IN THE SKETCH.
13. MARKING 'I' SHALL BE ENGRAVED AND PAINTED WHITE ON THE KNOB AS SHOWN IN DIAGRAM.
14. INDICATING DIAL SHOULD BE OF ALUMINIUM AND PAINTED WITH BLACK COLOUR.
15. THE LOCKING BETWEEN SWITCH, INDICATING DIAL & HANDLE SHOULD BE OF HEAVY DUTY & SHOULD NOT LOOSEN IN FREQUENT OPERATION.

NOTE:

ALL OTHER DETAILS AS PER MANUFACTURERS STANDARD.

SL. No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./S	WT. (kg)
			PRODUCT			
			REF. DRG			
			MATERIAL			
			HEAT TREAT.			
			SURFACE TREAT.			
			TITLE			
			APPR	KC Shashikanth		
			REV	Jairamu S		
			CHKD	JK Yadav		
			DRWN	JK Yadav		
			SCALE			
			SHEET			
			OF			
			WT.(kg)			
			ALT			

THROTTLE SWITCH

BEML BEML LIMITED

899-21103

ALT